

INSTRUCTIONS FOR FITTING F360 MILLE MIGLIA EXHAUST

There are no new or additional fittings required for your new F360 Mille Miglia exhaust. It utilizes the exact same fittings as the standard factory F360 exhaust.

The fitting of the F360 Mille Miglia exhaust is not a difficult task and is easier to fit than the factory exhaust because of its compact size, however it is an extensive task. The mid-engine configuration of the F360 necessitates a lot of dismantling and reassembling in order to fit an exhaust. An experienced mechanic in a workshop environment will take approximately 4 to 5 hours and will require frequent assists to do the job.

If you have an able bodied enthusiast to assist you and you feel up to the challenge, allow a couple of days off the road, as we have some suggestions for useful tasks whilst you have the opportunity.

The job is best done with the car elevated on stands and the rear stands positioned under the rear lower wishbone of the suspension.

We will provide you with the dismantling sequence, take care to keep relevant nuts and bolts in separate containers, it saves a lot of searching and sorting later on.

Remove, Rear wheels,

Rear under body panel, support the panel in the centre when removing last few screws

Inner fender rear panel (louvered)

Rear bumper is mounted with slotted holes for alignment, before removing bumper, mark holes and washers with felt pen to assist realignment when assembling

Rear grille panel, for useful tips on removal and replacement, read fitting instructions for rear grille panel on our website (*or buy the grille panel as well*)

Removing the grille panel is not essential but it does make the job a lot easier

Before removing exhaust mark holes and washers with felt pen for realignment

Remove exhaust

Before fitting your beautiful new exhaust you may want to consider removing and painting the catalytic converters. If your car is a few years old the heat shields surrounding your catalytic converters will look somewhat the worse for wear.

Remove the catalytic converters, prepare them and spray with a High Heat (1500°F/800°C) Flame Proof silver paint, they will look better than new and it will last for a few years, if needed, also remove and paint the heat shields over the half shafts.

When refitting the catalytic converters leave the fittings loose until you have refitted the exhaust, it will make the job much easier.

Refitting the exhaust will still require a few fittings as the biggest task is aligning the tailpipes through the apertures in the rear bumper (a 2 man task)

To safeguard your new exhaust from damage whilst fitting, use some rags near steel parts and tape masking or race tape around tailpipes.

The best part of the job is not only when you are finished and you can admire your handy work. The best part is when you take it out for the first time and hear what it sounds like. It sounds better than the factory unit on the Challenge Stradale. Take it through a nearby tunnel to appreciate the resonance.

CONGRATULATIONS ON A SUCCESSFUL INSTALLATION.



IMPORTANT: If you feel uncertain about your ability to carry out the installation yourself, **DO NOT** risk damaging your car or the product. Your mechanic can do the job in 4 – 5 hours. Good luck and you will love the sound of your F360.