

INSTRUCTIONS FOR FITTING F360 DIFFUSERS

Check to ensure you have all the components in the installation pack:

20 - aluminium M6 threaded inserts (4 spare)

16 - M6 button head screws and washers

1 - insert fixing tool with M6 hexagon bolt

1 - vice grip

1 - 4mm allen key

1 - 3mm drill bit

1 - 10mm dowel (brad point) bit

1 - roll masking tape

Practice material



You will need a power drill and 10mm ring spanner or socket wrench.

READ INSTRUCTIONS FIRST FULLY- before starting

After having read the instructions, clamp the practice material provided in your bench vice and practice the entire procedure a couple of times, it is better not to practice on your beautiful 360.

Elevate your car on stands or hoist.

Use each diffuser to approximate where fastening points will be.

Tape masking tape at approximate fastening positions. Masking tape will allow you to mark holes accurately and will stop drill from slipping on fibreglass bumper.

Using diffusers as template and a sharp pencil or pen, mark the exact location of the holes on masking tape. Diffuser should be held firmly in place to edges of under-body panels. (see picture)

Using power drill and 3mm drill bit, drill pilot hole in the exact centre of each marked hole.

Using power drill and 10mm dowel (brad point) bit, drill out all 16 holes.

Use **only** dowel (brad point) bit supplied. **Do not use** a standard drill bit, as this will damage fibreglass and render the inserts inoperative. Use gentle pressure when drilling. Remove tape when finished.

Using vice grip and insert fixing tool supplied as per sample, push insert into hole. This should be a neat fit. Holding insert firmly flush to panel and using 10mm spanner turn hexagon bolt exactly 2½ turns clockwise to secure insert, whilst continuing to hold insert tool firmly (do not allow it to turn) turn spanner counter clockwise to release bolt. Unthread bolt by hand. Insert is now fixed to panel. Repeat operation for all others.

When securing diffusers to bumper with screws and washers and 4mm allen key, **do not over-tighten** as this could strip insert in hole. A gentle hand-tight will secure them.

CONGRATULATIONS ON A SUCCESSFUL INSTALLATION.



IMPORTANT: If you feel uncertain about your ability to carry out the installation yourself, DO NOT risk damaging your car or the product.

Your mechanic can do the job in about 2 hours. Provide him with the instructions and all the components, as most of these are not readily available. Good luck and enjoy your *new look* Ferrari F360.

